WHAT IS CLAIMED IS:

- 1. An injection molding nozzle having a nozzle tip, said nozzle tip comprising:
 - a body portion;
- a tip portion extending from an end of said body portion, wherein said tip portion includes at least one planar surface area; and a centrally located melt bore extending through at least a portion of said body and tip portions.
- 2. The injection molding nozzle of claim 1, wherein said body portion includes at least one planar surface area.
- 3. The injection molding nozzle of claim 1, wherein said body portion includes a plurality of planar surface areas.
- 4. The injection molding nozzle of claim 1, wherein said tip portion further includes a plurality of planar surface areas.
- 5. The injection molding nozzle of claim 1, further comprising a diverted melt bore extending from an end of said centrally located melt bore.
- 6. The injection molding nozzle of claim 5, wherein at least a portion of said at least one planar surface area is located above said diverted melt bore.
- 7. An injection molding nozzle having a nozzle tip, said nozzle tip comprising:
 - a body portion;
- a tip portion extending from an end of said body portion, wherein said tip portion includes at least one concave outer surface area; and

a centrally located melt bore extending through at least a portion of said body and tip portions.

- 8. The injection molding nozzle of claim 7, wherein said body portion includes at least one conçave outer surface area.
- 9. The injection molding nozzle of claim 7, wherein said body portion includes a plurality of concave outer surface areas.
- 10. The injection molding nozzle of claim 7, wherein said tip portion further includes a plurality of concave outer surface areas.
- 11. The injection molding nozzle of claim 7, further comprising a diverted melt bore extending from an end of said centrally located melt bore.
- 12. The injection molding nozzle of claim 11, wherein at least a portion of said at least one concave outer surface area is located above said diverted melt bore.
- 13. An injection molding nozzle having a nozzle tip, said nozzle tip comprising:
 - a body portion;
- a tip portion extending from an end of said body portion, wherein said tip portion includes at least one convex outer surface area; and a centrally located melt bore extending through at least a
- portion of said body and tip portions.
- 14. The injection molding nozzle of claim 13, wherein said body portion includes at least one convex outer surface area.

- 15. The injection molding nozzle of claim 13, wherein said body portion includes a plurality of convex outer surface areas.
- 16. The injection molding nozzle of claim 13, wherein said tip portion further includes a plurality of convex outer surface areas.
- 17. The injection molding nozzle of claim 13, further comprising a diverted melt bore extending from an end of said centrally located melt bore.
- 18. The injection molding nozzle of claim 17, wherein at least a portion of said at least one convex outer surface area is located above said diverted melt bore.
- 19. An injection molding nozzle having a nozzle tip, said nozzle tip comprising:
 - a body portion;
- a tip portion extending from an end of said body portion, wherein said tip portion includes at least one planar outer surface area; and a centrally located melt bore extending through at least a portion of said body portion of the nozzle tip.
- 20. An injection molding nozzle having a nozzle tip, said nozzle tip comprising:
 - a body portion;
- a tip portion extending from an end of said body portion, wherein said tip portion has a polygonal cross section; and
- a centrally located melt bore extending through at least a portion of said body and tip portions.